

## PUBLICATIONS

### Commercially published books:

“Gas Usage and Value - The Technology and Economics of Natural Gas Use in the Process Industries”, PennWell Books, Tulsa OK, 2006 ISBN 1-59370-073-3

“Petrochemical Economics - Technology Selection in a Carbon Constrained World,” Imperial College Press, London, 2010, ISBN-13 978-1-84816-534-2

### Book Chapters:

**D. Seddon** "Methanol and dimethylether (DME) production from synthesis gas" in *Advances in clean hydrocarbon fuel processing*, (M.R. Kahn ed.) Woodhead Publishing , 2011

**D. Seddon** and M, Clarke, "Energy Security in Australia" in *Next Generation Disaster and Security Management*, (Clarke & Griffin eds.), Australian Security Research Centre, 2014

### Peer Reviewed Technical Papers

1. Chemistry of  $\pi$ -cyclopentadienyl nitrosyl molybdenum complexes; III, Dichloro and dibromo compounds and their Lewis base adducts.  
J.A. McCleverty, **D. Seddon**.  
*J. Chem. Soc. Dalton Trans.*, 1972 (22) 2526
2. Chemistry of  $\pi$ -cyclopentadienyl nitrosyl molybdenum complexes; IV, Compounds containing bridging sulphur ligands.  
J.A. McCleverty, **D. Seddon**.  
*J. Chem. Soc. Dalton Trans.*, 1972 (23) 2588
3. Electrochemical oxidation of thio-bridged binuclear  $\pi$ -cyclopentadienyl complexes of molybdenum, iron, cobalt, and nickel.  
P.D. Frisch, M.K. Lloyd, J. A. McCleverty, **D. Seddon**.  
*J. Chem. Soc. Dalton Trans.*, 1983 (21) 2268
4. Molybdenum nitrosyl complexes containing bridging hydrazido groups. X-ray analysis of the structure of bis ( $\pi$ -cyclopentadienyl) -  $\mu$ -(dimethyl hydrazido) diiododinitrosyl dimolybdenum.  
W.G. Kita, J.A. McCleverty, B.E. Mann, **D. Seddon**, G.A. Sim, D.I. Woodhouse.  
*J. Chem. Soc., Chem. Commun.*, 1974 (4) 132
5. Chemistry of bis (cyclopentadienyl) nitrosyl molybdenum complexes. Hydrazide derivatives.  
W.G. Kita, J.A. McCleverty, **D. Seddon**.  
*J. Less-Common Metals*, 1974 (36) 203
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J.A. McCleverty, **D. Seddon**, R.W. Whitely.  
*J. Chem. Soc. Dalton Trans.*, 1975 (9) 839
7. The Chemistry of cyclopentadienyl and related nitrosyl complexes of molybdenum. Part V. Dihalogenonitrosyl (tris (pyrazolyl) borato-molybdenum complexes, their alcoholysis, and the crystal structure of chloronitrosylisopropoxytris(4-chloro-3,5-dimethylpyrazolylborato) molybdenum.

- J.A. McCleverty, **D. Seddon**, N.A. Bailey, J.N. Walker.  
*J. Chem. Soc. Dalton Trans.*, 1970 (10) 898
8. Dicarbonyl  $\eta^5$ -cyclopentadienylnitrosylmolybdenum and bis (dihalo- $\eta^5$ -cyclopentadienylnitrosylmolybdenum) derivatives.  
**D. Seddon**, W.G. Kita, J. Bray, J.A. McCleverty.  
*Inorg. Synth.*, 1976 (16) 24
  9. The chemistry of cyclopentadienylnitrosyl compounds of molybdenum. Part 13  
E.A. Rae, **D. Seddon**, D. Swann, J. Williams  
*J. Chem. Soc. Dalton Trans.*, 1979 (11) 1819
  10. Chemistry of bis (cyclopentadienyl)nitrosylmolybdenum complexes. Hydrazide derivatives.  
W.G. Kita, J.A. McCleverty, **D. Seddon**  
Chemistry and Uses of Molybdenum, Proc. of Conf. (1st) P.C.H. Mitchell (ed.) 1974, 109. Climax Molybdenum Co. Ltd. London.
  11. The Effect of Aromatics on Methanol Conversion over Zeolite Catalysts.  
J. Mole, J.A. Whiteside, **D. Seddon**.  
*J. Catal.* 1983 (82) 261
  12. The Properties of Magnesium and Zinc Oxide Treated ZSM-5 Catalysts for Conversion of Methanol into Olefin Rich Products.  
R.J. McIntosh, **D. Seddon**.  
*Applied Catal.* 1983 (6) 327
  13. The Conversion of Aromatics over Dealuminised Mordenites.  
**D. Seddon**  
*Applied Catal.* 1983 (7) 327
  14. Conversion of Methanol to Hydrocarbons over ZSM-5 Zeolite. An Examination of the Role of Aromatic Hydrocarbons using <sup>13</sup>Carbon and Deuterium Labelled Feeds.  
T. Mole, G. Bett, **D. Seddon**.  
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  15. Ketones, Carboxylic Acids and Esters from Conversion of Aqueous Methanol over H-ZSM-5 Zeolite.  
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*J. Catal.*, 1984 (88) 499
  16. The Conversion of Natural Gas to Transport Fuels: An Appraisal of Present Technology.  
**D. Seddon**  
*BHP Tech. Bull.*, 1983 (27) 84
  17. Channel Arrangements and Activity of Some ZSM Zeolites  
K. Foger, J.V. Sanders, **D. Seddon**  
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  18. The Mechanical and Thermal Expansivity of Fu-1 Zeolite Pellets and a Method of Determining the Strength of Pellets under Simulated Full Scale Operation.  
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R. Arbuckle, S.G. Hill, **D. Seddon**  
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  25. The Crystal Size and Morphology of Silicalite as Influenced by Gel Nucleation Temperature, Alkalinity and Sodium Chloride Concentration.  
S.G. Hill, K. Kinson, **D. Seddon**  
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  26. The Conversion of Propylene into Gasoline and Middle Distillate using Alkalised ZSM-5 Zeolite Catalysts.  
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  27. The Conversion of Natural-Gas Condensate into Aromatics using Promoted Zeolite Catalysts.  
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  28. Paraffin Oligomerisation to Aromatics.  
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  29. Economics of Gas Conversion Projects in the North Sea and Barents Sea.  
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  30. Comparison of the Sorption of Benzene in ZSM-5, Silicalite-1 and Silicalite-2  
S.G. Hill and **D. Seddon**  
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  31. Reformulated Gasoline Opportunities for New Catalyst Technology  
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### Conference Proceedings and Grant Reports

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12th Australian Chemical Engineering Conference, CHEMICA 84, Melbourne, 1984, p.641.
2. The Conversion of Light Hydrocarbons to Liquid Fuels.  
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3. Technologies for the Conversion of Natural Gas.  
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Proc. Aust. Inst. Energy Nat. Conf. Melbourne 1985, p.233.
  4. A Comparison of Process Routes for the Production of Transport Fuels from Natural Gas.  
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  5. Catalytic Conversion of Light Hydrocarbons to Liquid Fuels.  
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  6. The Conversion of Australian Natural-Gas into Transport Fuels  
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  7. Australian Research on the Conversion of Natural Gas Condensates and LPG into Aromatic Gasoline  
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  8. Opportunities and Economics of the Mass Production of Methanol in South East Asia.  
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  9. Maximising Profit from LPG Streams  
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  10. Offshore Refining: A Cost Effective Approach for Treating Associated Gas  
D.D.J. Antia and **D. Seddon**  
Society of Petroleum Engineers Paper No. SPE 28858, presented at EUROPEC 94
  11. Technology and Economics of Gas Utilization: Methanol  
**D. Seddon**  
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  12. Exploiting New Opportunities for Cost Reduction and Addition of Value through Conversion of Offshore Gas to Oil.  
D.D.J. Antia and **D. Seddon**  
Strategy and Economics in the North Sea (SECONS94), IIR Ltd Conference, London, November 28-29, 1994
  13. Gas Conversion: An Economic Alternative to Gas Reinjection  
D.D.J. Antia and **D. Seddon**  
Offshore South East Asia (Paper OSEA 94003), presented at OSEA, 10th Conference and Exhibition, Singapore, December 6-9th., 1994
  14. Maximising Profit from LPG Streams: Economic Comparison of Alternative Use: II  
**D. Seddon**  
Refining, LNG and PetrochemAsia94, Singapore, December 7-8th., 1994

15. Offshore Conversion of Associated Gas to Synthetic Crude Oil: An Economic Option for Deep Water and Marginal Fields.  
D.D.J. Antia and **D. Seddon**  
Offshore Technology Conference (OTC Paper 7868), Houston, May 1995
16. Improving the Economics of Developing Very Deep Water Fields through the Conversion of Associated Gas to Crude Oil.  
D.D.J. Antia and **D. Seddon**  
Deeptec '95, an IIR conference, Aberdeen, February 1995
17. Feedstock Quality and Profits  
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First Annual Condensate Forum, Penang, Malaysia, Oct 31 - Nov.1 1996
18. The Increasing Use of LPG Feedstock - Impact on LPG Pricing  
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D.D.J. Antia and **D. Seddon**  
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21. Why is GTL So Expensive?  
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22. What Price Solvent  
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23. Will GTL Economics and Technology Ease the Refining Sector or Compete with It?  
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International Refinery Forum, Le Meridian Hotel and Spa, Dubai, UAE, December 2005
24. The Opportunities for Small Scale GTL for Eliminating Associated Gas  
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25. Hydrogen and Coal Hydrogenation - The Missing Links?  
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26. The Hydrogen Economy: Economics of Hydrogen Production From Natural Gas  
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27. Is LNG Competitive?  
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28. Can Gas Compete with Coal?  
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29. "GTL - Where is the Industry Going"  
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30. Some Aspects of the Impact of Carbon Pricing on Coal Based Industries  
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World Petro-Coal Congress, Meridian Hotel, New Delhi, February 2011.
31. Naphtha from Coal: A Potential New Feedstock  
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33. Some Does and Don'ts of Converting Coal and Biomass to Liquids  
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35. Cleaning Underground Coal gasification Synthesis Gas, Prospects and Challenges  
**D. Seddon and M. Clarke**  
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36. The Value of Naphtha in Steam Cracking  
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IRPC 2014 Verona, June 2014
37. Helium as a Driver for Gas Field Development  
**D. Seddon, M. Clarke and G. Ambrose**  
IRPC 2015 Abu Dhabi, June 2015

#### Articles in Trade Magazines and Newspapers

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**D. Seddon**  
*Hydrocarbon Asia*, September 1995, p.80
2. Assessing the Value of Naphtha  
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*Singapore Oil Report*, June 1995, p.8
3. Lubricating Oil Production: Selecting the Right Crude  
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4. Tech Problems with Emissions  
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5. Huge Risks in Push to Lift LNG Exports  
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7. Fuelling the Excise Debate  
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*Australian Financial Review*, January 17th. 1996, p.15

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*World Expro* 1996, p.87
9. Increasing Use of LPG as a Petrochemical Feedstock - Impact on LPG Pricing  
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10. LPG Pricing Considered  
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*Hydrocarbon Asia*, Nov/Dec. 97, p.38
11. The Manufacture of Aromatics in the Far East  
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12. Can New Ethylene Plants Be Profitable  
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38. Petrochemical Plants in the US  
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39. US Driving Season Pumps up Fuel Prices  
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47. Is the import of ethane into Australia feasible?  
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50. A future for the Australian petrochemical industry  
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*Australian Financial Review*, February 2nd, 2006
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57. Coal holds the carbon trading ace  
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- Australian Financial Review*, May 12<sup>th</sup> 2008
58. Electricity Prices Set to Double  
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*Australian Financial Review*, Sep. 24<sup>th</sup> 2008
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**D. Seddon**  
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*Australian Financial Review*, Feb 8<sup>th</sup>, 2011
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M. Clarke, **D. Seddon** and G. Ambrose  
*AusIMM Bulletin*, No. 6, December 2014, p.83-85
66. Characterising competitive advantage  
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**D. Seddon**

*Chemistry in Australia*, December 2015/January 2016, p. 36

75. Lithium and lithium batteries

**D. Seddon**

*Chemistry in Australia, in the press*

**Patents and Patent Applications**

(Open for Public Inspection)

1. Transalkylation of alkylaromatic hydrocarbons over a silica containing catalyst, Fu-1.  
**D. Seddon**  
GB 1,599,423 (ICI Ltd)
2. Isomerisation of alkylbenzenes using a catalyst comprising Fu-1 zeolite and antimony oxide.  
**D. Seddon**  
GB 2,006,262 (ICI Ltd)
3. Alkylbenzene isomerisation using ion-exchanged Fu-1 zeolite as catalyst.  
**D. Seddon**  
GB 2,006,818 (ICI Ltd)
4. Hydrocarbon synthesis from methanol - using zeolite catalyst and hydrocarbon promoter.  
**D. Seddon, T. Mole, J. Whiteside**  
WO 8201866 (ICI Australia Ltd and CSIRO)
5. Ferrierite type synthetic zeolite Fu9  
**D. Seddon, T.V. Whittam**  
EP 55,529 (ICI plc).
6. Alkane and oxygenate production from alcohols by reaction with water and aromatic cpd. on zeolite catalyst.  
**D. Seddon, T. Mole, K.G. Wilshier**  
AU 8313449 (ICI Australia Ltd and CSIRO)
7. Conversion of methanol feedstock to hydrocarbon compounds - using H-ZSM-5 zeolite, forming high proportion of ethylene.  
**D. Seddon, T. Mole**  
AU 8285988 (ICI Australia Ltd and CSIRO)
8. Catalytic conversion of lower olefins to gasoline - using catalyst containing modified zeolite having basic cationic sites.  
**D. Seddon, S. Bessell.**  
GB 2,136,013; US 4,675,460; AU 24554/84
9. Olefinic gasoline preparation from light olefinic feedstock - by contacting with ZSM-5 zeolite containing sodium or potassium with added diluent to lower processing costs.  
**D. Seddon**  
GB 2,156,380; US 4,695,670 (BHP Ltd and CSIRO)
10. Kerosine and distillate range fuels oligomerised for propylene - using atmospheric pressure below 300°C with H-ZSM-5.  
**D. Seddon, G.G. Percival**  
GB 2,156,381 (BHP Ltd and CSIRO)
11. Production of Gasoline  
**D. Seddon**  
US Pat. 4,695,670 (to BHP Ltd and CSIRO)

12. Metal-Zeolite Catalysts  
**D. Seddon**  
Aus. Pat. Appl. 52153/86
13. Methanol to Distillate  
K. Kinson and **D. Seddon**  
Aus. Pat. Appl. 61171/86
14. Methanol and Directly Reduced Iron Production  
**D. Seddon**  
Aus. Pat. 582897
15. An Improved Fischer-Tropsch Process  
**D. Seddon** and S.G. Hill  
AU PI5969
16. Catalysts for Olefin and Paraffin Conversion  
**D. Seddon.**  
PCT/AU89/00173
17. Natural Gas to Liquid Products  
**D. Seddon**  
AU 35090/89
18. A Process for Producing Wax  
**D. Seddon**  
AU 29777/92
19. A Process for Recovering Crude Oil  
**D. Seddon**  
AU 57666/94

### Other Publications

Through Hindsford and Duncan Seddon & Associates, I have published the following Monographs and Books.

1. The Conversion of Natural-Gas into Chemicals and Transport Fuels - A Guide to Opportunities in the Australian Region. October 1988
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